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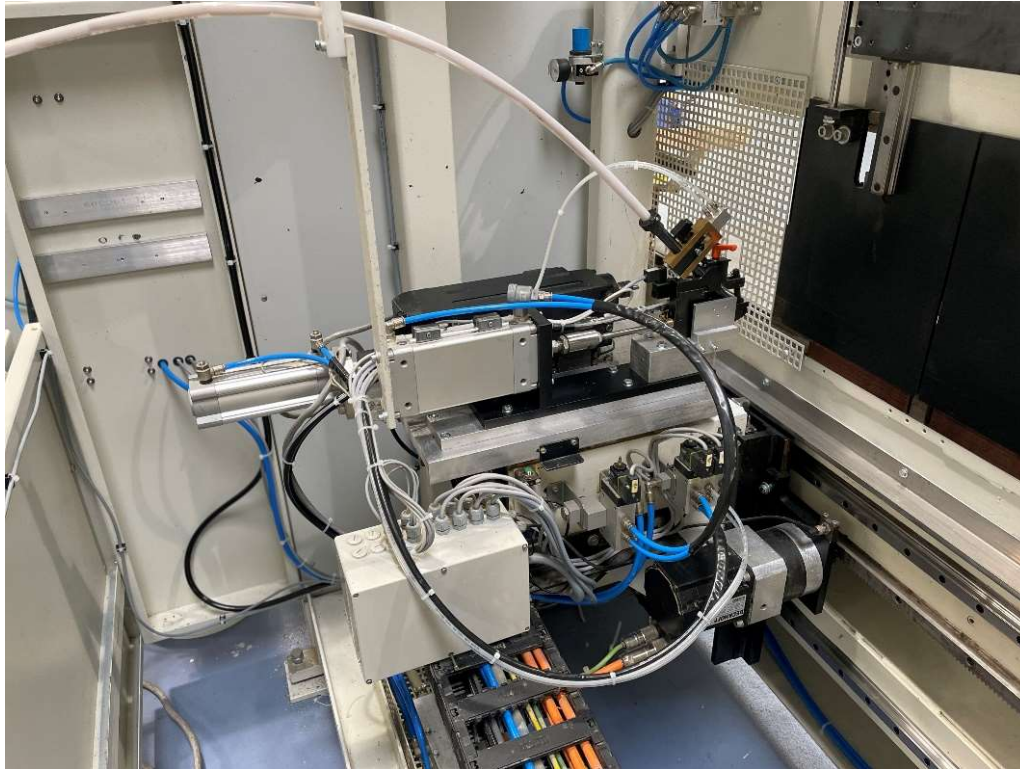
WINDOOR-10 second hand

Drilling and Dowel Insertion Machine for window and door production
Model WINDOOR base.line partial refurbished in the manufacturer's plant



Stop and stock clamping system, workpiece detection and two-hand operation.

Operating panel and Touchscreen monitor



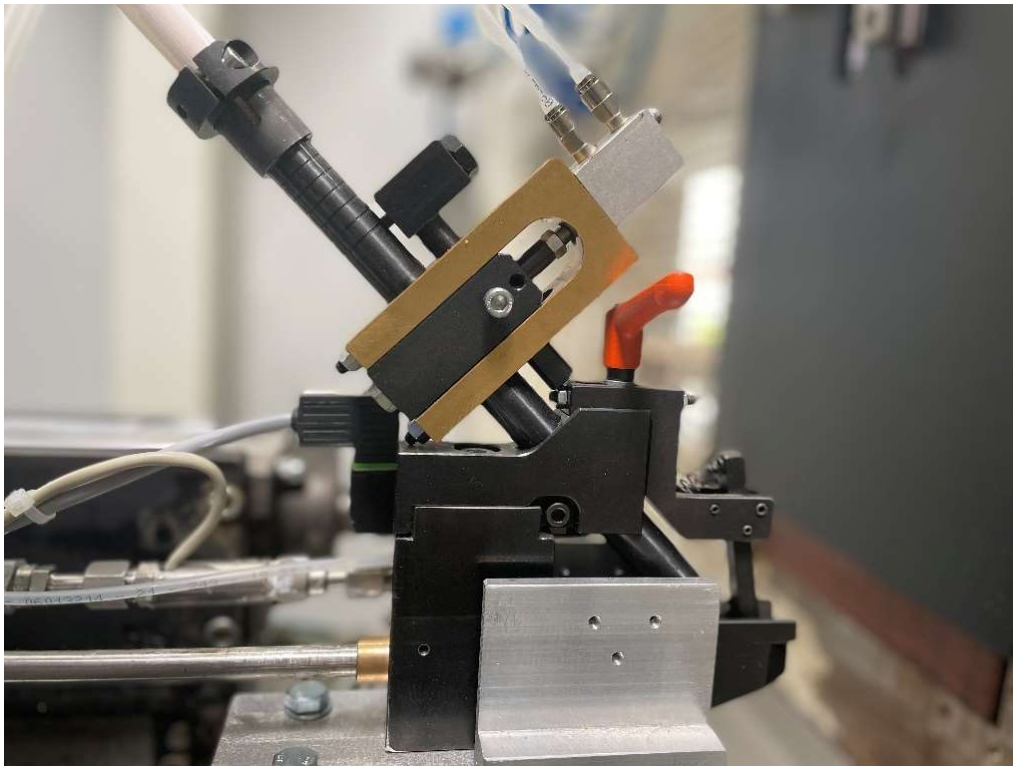
Support with horizontal drilling station, glue injecting and dowel insertion station

Drilling motor, glue valve and dowel insertion tool



Control mirror for vibrator hopper conveyor

NEW 18:1 High-pressure glue pump with NEW glue hose



NEW dowel tool with NEW dowel tube

NEW glue valve with NEW electronic glue control ELC



NEW linear guidance system on X and Z axes

NEW laid central lubrication system

Stock dimensions

Stock length: 200 mm
Stock width: 20 mm
Stock thickness: 30 - 100 mm

Machine base equipment

machine equipment for front-sided processing
separate front stops r/h and l/h at the stop
equipment for drillings into stock edge r/h and l/h
1 fixed center stop 100 mm high
with horizontal drilling station and dust extraction
with glue injecting and dowel insertion station
with high-pressure glue pump 18:1
with 1 vibrator hopper conveyor
with central lubrication for working units
with automatic blowing device for working table
stock support table 500 mm wide
center drilling distance horizontal (X): up to 220 mm at
the right and left side from the center stop
vertical drilling distance (Z) above stock support table
up to 100 mm
with 2 stock clamping cylinders
KOCH Numeric control with 3 NC-axes (X/Y/Z)

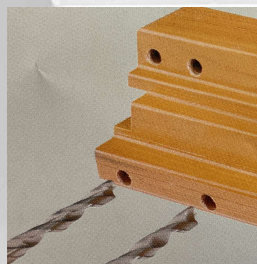
Horizontal drilling station with 1 drilling spindle

1 drilling motor 0,95 kW
drill speed up to 6.000 RPM adjustable with frequency converter
max. drilling depth 60 mm
drill bit mounting with collet chuck

Glue injecting and dowel insertion station

1 Individual dowel insertion tool
Dowel-Ø: 8 oder 10 mm
Dowel length: 60 mm
Dowel projection: variable

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